The excellent supplier of shoe machine,
shoe moulds and shoe accessories field.
鞋机，鞋模和鞋材领域的优质供应商

Wenzhou Leaderland Imp & Exp Co., Ltd.

温州领川进出口有限公司

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LeaderLand

Wenzhou
Leaderland
Imp & Exp
Co., Ltd.
温州领川进出口有限公司

公司团队 Company Team

LEADERLAND

公司文化 Company Culture

企业使命 Corporate Mission：

为创造美而存在

To exist for beauty creative

企业信念 Corporate Belief：

当你孤身一人走在一条无人经过的道路时，别放弃，继续前行，
到达你梦想的那个地方，因为世界在紧随着你的脚步。

One day you might see yourself walking along on a new path, no one seems in sight,
no one seems to have walked it earlier. Don't give up midway.
You are on a right track. Go on. Reach your dreams.
The reason why you do not see anyone is because, the world is following you.

企业愿景 Corporate Vision：

为客户创造最大价值,为品牌注入活力

To create best value for customers,To inpouring vitality into the brand

管理理念 Management Concept：

专业、专注、创新、发展、诚信、责任、梦想、激情

Professional, dedicated, innovative, developmental ,
honesty, responsibility,adream, passionate

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Elaborate manufacturing,advocating quality,continuous innovation, everything is done for customers!

用心制造、崇尚品质，不断创新、一切为了客户！

Leaderland

公司简介 Company Profile

温州领川进出口有限公司坐落在美丽的中国鞋都一温州。我们致力于生产制鞋机械（均获得CE国际标准认证）、制鞋模具、鞋材（均获得EN、CSA及ISO等国际标准认证），各种鞋类、服装服饰等。同时我们还擅长于安全鞋、军鞋、休闲鞋、运动鞋及时装鞋的设计与生产。

我们有着强大的技术力量支持和专业开发能力，下属工厂遍布中国各大中型城市，优越的地理位置保证了产业链的长期稳定，因此我们的品质与价格始终在同行业中保持竞争优势。作为客户在中国的“眼睛”，领川努力寻找更多更广泛的资源，以便满足不同客户的需求。我们自始至终贯彻“PEIC”理念：professional(专业)、efficient(高效)、innovation(创新）、cooperation(合作），我们愿与来自世界不同国家的朋友一起合作共享。

我们的客户遍布全世界60多个国家及地区：土耳其、以色列、巴勒斯坦、阿联酋、阿曼、印度、孟加拉、菲律宾、印度尼西亚、马来西亚、泰国、日本、越南、俄罗斯、乌克兰、捷克、波兰、意大利、德国、玻利维亚、巴西、哥伦比亚、阿根廷、秘鲁、墨西哥、美国等各国。

客户对品质的满意是我们前进的动力，在此欢迎来自不同国家的朋友们与我们一起携手前行，相互信任，共同寻求更大突破，开拓双赢局面！

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http: // kingseason.en.alibaba.com

Wenzhou Leaderland Imp & Exp Co., Ltd. is located in Wenzhou - Shoe Capital of China. We mainly produce shoe-making machinery (with CE certificate), shoe moulds, shoe accessories (with EN form, CSA form and ISO form) , shoes, garments, etc. Especially our shoe materials all pass EN 12568 and CSA standard, we have ITS, SGS, ISO etc. testing report . Meanwhile we are good at developing and producing safety shoes (various standards), military shoes, casual shoes, sports shoes and fashion shoes.

We have strong technical force and professional designers. Our factories spread in many large and medium cities in China. We enjoy a favorable geographical position and a stable industrial chain. Good supplier relationships make our quality excellent and prices competitive.

As the eyes of customers in China, Leaderland strive to source more and more information for the demands of customers. We always follow “ PEIC” concept: Professional, Efficient, Innovation, Cooperation. We wish to cooperate and share with the friends from different countries.

We have customers in 60 countries and regions: Turkey, Israel, Palestine, the United Arab Emirates, Oman, India, Bangladesh, the Philippines, Indonesia, Malaysia, Thailand, Janpan,Vietnam, Russia, Ukraine, the Czech Republic, Poland, Italy, Germany, Bolivia, Brazil, Colombia, Argentina, Peru , Mexico, US, Africa countries and so on.

Customer satisfaction is our greatest power. Welcome friends from all over the world to work together with

Wenzhou
Leaderland
Imp & Exp
Co., Ltd.
温州领川进出口有限公司

主要出口地区 Main export areas

有朋自远方来，不亦乐乎。欢迎国内外宾客莅临领川！
Welcome to Leaderland！

Elaborate manufacturing,advocating quality,continuous innovation, everything is done for customers!
用心制造、崇尚品质，不断创新、一切为了客户！

Leaderland

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UPPER PROCESSING

KS-06-400-600
Strong Force Glue Gluing Machine
强力上胶机

KS-07-112-3
Variable-speed Suction Paring Machine
调速吸尘削皮机

KS-02-525B
Hydraulic Plane Cutting Machine
液压平面裁断机

KS-06-831
Stand Type Hot Cementing Machine
立式热熔胶机

KS-07-112-4
Variable-speed Paring Machine
调速削皮机

KS-02-922
Hydraulic Clicking Presses Machine
液压摇臂裁断机

KS-07-112-1
Paring Machine
削皮机

KS-02-525
Oildynamic Cutting Press with Movable Trolley
压头移动式液压裁断机

KS-02-925
Hydraulic Clicking Presses Machine
液压摇臂裁断机

KS-06-841
Table Type Hot Melt Glue Coating Machine
台式热熔胶机

KS-07-XYHD23
Air-bag Sole Attaching Machine
大气袋压合机

KS-03-300
Band-knife Splitting Machine
带刀片皮机

UPPER PROCESSING

KS-03-400A
Band-knife Splitting Machine
带刀片皮机

KS-03-292
Automatic Speed Change Cementing & Folding Machine
自动变速上胶折边机

KS-03-200-202
Upper Folding Machine/ Insole Binding Machine
鞋面折边机-中底包边机

KS-03-420L
Band-knife Splitting Machine
带刀片皮机

KS-03-293
Automatic Speed Change Cementing & Folding Machine
自动变速上胶折边机

KS-03-228
Automatic Strap Cutting & Pressing Machine
自动裁带压条机

KS-03-420W
Band-knife Splitting Machine
带刀片皮机

KS-03-298A
Computerized Intelligence Folding Machine
电脑智能折边机

KS-03-3A
Automatic Eyeletting Machine
自动气眼机

KS-03-291
Cemputerized Hot-cement Folding Machine
自动上胶折边机

KS-03-104
Leather Screw Strip-cutting Machine
皮革螺旋切条机

KS-03-11
Riveting Machine / Eyeleting Machine
铆钉机、钉眼机

UPPER PROCESSING

KS-03-17
Fastener Riveting Machine
纽扣铆合机

KS-03-100A
Twin-head Insole Riveting Machine
双头中底铆钉机

KS-03-130
Automatic Ultrasonic Hot Diamond Machine
超声波自动钉珠机

KS-03-18
Table Type Riveting Machine
桌上型铆钉机

KS-03-107
Rivet Riveting Machine
铆钉铆合机

KS-03-134
Automatic Four-claw Nail Attaching Machine
自动钉四爪扣机

KS-03-30
Automatic Drilling Machine
自动冲孔机

KS-03-108
Automatic Double-side Eyeletting Machine
双面(和合)鞋眼机

KS-03-501S
Automatic Five-claws Nail Riveting Machine
五爪扣自动铆合机

KS-03-95
Automatic Double-Side Eyeletting Machine
自动双面钉(鞋)眼机

KS-03-112
Automatic Tarpaulin Fastener Riveting Machine
自动篷布铆合机

KS-03-834
Computerized Automatic Button Machine
电脑全自动钉扣机

UPPER PROCESSING

KS-09-516
Edge Cutting Machine
割帮脚机

KS-04-518
Multi Function Latex Spraying Machine
多功能喷胶机

KS-04-711
Automatic Taping Machine
自动贴带机

KS-03-235
Automatic Lacing Machine
自动穿鞋带机

KS-04-609
Perforating & Embossing Machine
皮面压花机

KS-04-801
Edge Trimming Machine
内里修边机

KS-03-280
Leather Folding Machine
皮革折边机

KS-04-619
Perforating & Embossing Machine
皮面压花机

KS-04-809A
Hot Air Blower for Upper
帮面蒸汽除皱机

KS-03-316
Double Station Insole Forming Machine
双工位中底成型机

KS-04-701A
Automatic Thermo Cementing & Folding Machine
自动上胶拆边机

KS-04-809B
Hot Air Blower with Hammering for Upper
帮面蒸汽除皱锤平机

UPPER PROCESSING

KS-04-860
Toe Cover Hot Attaching Machine
包头热压合机

KS-06-18CM
Strong Force Glue Gluing Machine
强力上胶机

KS-06-152
Manual Pattern Branding Machine
手动烫画机

KS-04-868-660
Sliding Table Ironing Machine
高性能热粘合机

KS-06-101
Gluing Machine
上胶机(铁棍)

KS-06-202
Medium Sole Gluing Machine
中底上胶机

KS-04-905
Automatic Seam Pressing & Taping Machine
自动后踵分缝压条机

KS-06-103
Desk Type Gluing Machine
台式上胶机（台铁）

KS-06-240
Strong Force Glue Gluing Machine
强力上胶机

KS-04-906
Automatic Seam Cementing & Pressing Machine
自动上胶分缝锤平机

KS-06-107
Gluing Machine
双头上胶机

KS-06-250-2
Strong Force Glue Gluing Machine
强力上胶机

UPPER PROCESSING

KS-03-907
Automatic Button Fastening Machine
自动钉虎钩扣机

KS-09-81
Double Needle Level Sewing Machine
双针帮面缝纫机

KS-09-182-2
Double Needles Seated TypeInseam Sewing Machine
坐式内线机

KS-03-908
Automatic Mountaineering Button Fastening Machine
自动钉登山扣机

KS-09-161-2
Single Thread Side Sewing Machine
单线侧缝机

KS-09-205
Compound Feed Sewing Machine
复合送料缝纫机

KS-03-917
Automatic Button Fastening Machine
自动钉虎钩扣机

KS-09-168-2
Double Thread Side Seam Sewing Machine
双线侧缝机

KS-09-206
Compound Feed Sewing Machine
综合送料缝纫机

KS-03-918
Automatic Mountaineering Button Fastening Machine
自动钉登山扣机

KS-09-169
Double Thread Side Seam Sewing Machine
双线侧缝机

KS-09-253
Extra Heavy Sewing Machine
特厚平缝机

UPPER PROCESSING

KS-09-208
Decorative Line Sewing Machine
装饰线缝纫机

KS-09-268
Double Thread Seated Type Inseam Sewing Machine
双线座式内线机

KS-09-269S
Double Thread Seated Type Inseam Sewing Machine
坐式内线机

KS-09-618
Lock Stitch Omnidirectional Sewing Machine
360度缝纫机

KS-09-619
Double Needle Welt Sewing Machine
双针沿条机

KS-09-654
Three Needles Sewing Machine
平面三针车

KS-09-747
Lockstitch sewing machine for moccasins
帮面绉结缝合机

KS-09-781
Double Needles Uppers Sewing Machine
双针帮面缝合机

KS-09-836
Vamp And Sole Stitch Machine
鞋面鞋底缝合机

KS-09-996
Seated Type Inseam Sewing Machine
座式内线机

KS-09-998
Vertical Extension Sewing Machine
立式内线机

KS-16-8B
Single Needle Hathpace Sewing Machine
单针高台平缝机

UPPER PROCESSING

KS-16-2110
High Speed Lockstitch Sewing Machine
高速平缝机

KS-16-6820
Hathpace Sewing Machine
高台平缝机

KS-16-8810, 8820
Single/double Needle Compound Feed Post-bed Sewing Machine
单、双针综合送料高台车

KS-16-20606
Double Needle Hathpace Sewing Machine
双针高台平缝机

KS-17-E2010R
Electronic Pattern Sewing Machine
电脑花样机

INSOLE PROCESSING

KS-03-208A
Sole & Lining Trimming Machine
鞋底.内里修边机

KS-03-318
Automatic High Speed Shank Board Skiving Machine
自动高速纸板插中削薄机

KS-03-811
Automatic Insole Riveting Machine
全自动中底铆钉机

KS-03-295A
Automatic Cementing, Separating Sides & Pounding Machine
自动上胶分边锤平机

KS-03-328A
Automatic Double Head Insole Skiving Machine
自动双头中底削薄机

KS-03-826
Automatic Insole Slot Milling Machine
自动中底铣槽机

KS-03-296A
Automatic Hot-cement Covering Machine
自动上胶包条机

KS-09-991-2
dsingle extension sewing machine
单线内线机

KS-03--312A
Automatic Speed-changing Insole Trimming
自动变速中底修边机

KS-03-312B
Insole Trimming Machine
中底修边机

KS-03-340
Attaching Press Machine
压合机

KS-04-309
Upper Pounding Machine
锤平机

INSOLE PROCESSING

KS-04-606A
Time Control Insole Molding Machine
时控中底成型机

KS-07-XBN207
Inner Trimming Machine
内里修边机

KS-06-10
Rotary Disc Type Code Stamping Machine
转盘式打码机

KS-07-XJ10
Dual-use Cutting Machine
双用切条机

KS-06-782
Flattening Machine
锤平机

KS-07-XW112-Z
Mid-sole Sedimenting Machine
中底削薄机

KS-07-XB206
Edge Trimmer Machine
修边机

OUTSOLE PROCESSING

KS-04-402A
Hydraulic Heel Nailing Machine
液压钉跟机

KS-04-603
Universal Sole Attaching Machine
万能压合机

KS-04-628
Automatic Counter Lasting Machine
自动后踵结帮机

KS-04-403A
Full-Automatic Pneumatic Heel Nailing Machine
气动全自动钉跟机

KS-04-603Q
Walled Sole Attaching Machine
墙式压底机

KS-04-802
Hot & Cold Back Part Molding Machine
冷热后踵定型机

KS-04-403B
Semi Automaic Pneumatic Heel Nailing Machine
气动半自动钉跟机

KS-04-618
Automatic Toe Lasting Machine
自动前帮结帮机

KS-04-803-2
Two-station Hot & Cold Back Welt Shaping Machine
二工位冷热鞋口定型机

KS-04-802-2
Back Part Molding Machine
热后踵定型机

KS-04-618AM
Automatic Cementing Toe Lasting Machine
自动上胶前帮机

KS-04-803A
Four-station Hot & Cold Back Welt Shaping Machine
四工位冷热鞋口定型机

OUTSOLE PROCESSING

KS-04-805
Auto Shoe Sides Arc Setting Machine
自动鞋帮弧线定型机

KS-06-1
Leather Strip Cutting Machine
大型双用皮革切条机

KS-06-121-1
Double Head Cover Type Pressure Machine
双头自动盖式压合机

KS-04-806
Full Automatic Upper & Counter Molding Machine
全自动鞋头后踵平整机

KS-06-120
Single Head Box Type Dust Collecting Polishing Machine
单头箱式吸尘抛光机

KS-06-122
Single Head Dust Separation Grind Machine
单头吸尘砂轮机

KS-04-808
Full-Automatic Counter Pounding Machine
全自动后踵平整机

KS-06-120-1
Double Head Box Type Dust Collecting Polishing Machine
双头箱式吸尘抛光机

KS-06-122-1
Double Head Dust Separation Grind Machine
双头吸尘砂轮机

KS-728DA(MA)
Hydraulic computerized auto-cement side and heel lasting machine
电脑自动上胶中后帮机

KS-06-121
Single Head Cover Type Pressure Machine
单头盖式气压压合机

KS-06-123
Double Tank Type Pneumatic Pressure Machine
桶式气动压合机
(双桶)

OUTSOLE PROCESSING

KS-06-606-1
High Speed Hydraulic Machine
高速油压机

KS-06-650
Double-cylinder Gantry Block Type Hydraulic Machine
双缸龙门块式油压机

KS-06-680
Single Cylinder Universal Hydraulic Machine
单缸万能油压机

KS-06-608
Double-head High Speed Hydraulic Machine
双头高速油压机

KS-06-660
Single Side Painting Machine
单边油边机

KS-06-685
Double-cylinder Universal Hydraulic Machine
双缸万能油压机

KS-06-609
Double-head High Speed Hydraulic Machine
双头高速油压机

KS-06-670
Double-side Painting Machine
双边油边机

KS-07-XZK 2005
Vacuum Film Shainking Machine
真空缩膜机

KS-06-610
High Speed Hydraulic Machine(Adjustable)
高速油压机(可调)

KS-06-671
Double-cylinder Gantry Wall Type Hydraulic Machine
双缸龙门墙式油压机

KS-08-680 P2.B
Dust Collecting Speed Adjustment Polishing Machine (two Heads)
吸尘变频调速抛光机(双头)

OUTSOLE PROCESSING

KS-08-800PD
Common Type Speed Adjustment Leather Shoes Polishing Machine
普通型调速皮鞋抛光机

KS-08-900P.X
Box Type Dust Collecting Speed Adjustable Polishing Machine
箱式吸尘调速抛光机

KS-08-900 P2.B
Dust Collecting Speed Adjustment Polishing Machine (two Heads)
吸尘变频调速抛光机(双头)

KS-08-1000 P2.XB
Box Type Dust Collecting Frequency Conversion Speed Adjustment Polishing Machine
箱式吸尘变频调速抛光机(双头)

KS-08-900 P2.XB
Box Type Dust Collecting Frequency Conversion And Speed Adjustable Polishing Machine
箱式吸尘调速抛光机（双头）

KS-08-1050 SP.XB
Box Type Cleaning Frequency Control Grinding Wheel/ Polishing Machine
箱式吸尘变频调速砂轮/抛光机

KS-08-900P.G
Cabinet Type Dust Collecting Speed Adjustable Polishing Machine
柜式吸尘调速抛光机

KS-09-368-2
Outseam Sewing Machine
缝外线机

MOLDING MACHINE

KS-01-90
Laser Cutter
激光切割机

KS-01-1028
vacuum sulfur heating molding machine
单箱真空加硫机

KS-01-1051
Aerial Drying Machine
喷光干燥箱

KS-01-90B
Laser Cutter
激光切割机

KS-01-1030
Channel Type Vacuum Vulcanizer
隧道式真空加硫机

KS-01-1052
Sterilizing Machine
杀菌箱

KS-01-1022B
Rapid Heating & Molding Machine
急速湿热定型机

KS-01-1031
Aerial Refrigerating Machine
高架冷定型

KS-01-1064
Hot Blow Dry And Steam Upper Soften Machine
鞋面蒸湿软化烘道

KS-01-1023
Aerial Heating Molding Machine
高架热定型

KS-01-1032B
Rapid Freeze Molding Machine
急速冷定型机

KS-01-1065
Middle Back Upper Steam Softening Dryer
中后帮蒸湿软化烘道

MOLDING MACHINE

KS-01-1088
The Near Infrared Group Type Production Line
近红外小组式生产线

KS-01-2034
Back Part Pre Molding Machine
With Brush Blade
扫刀式后帮预成型机

KS-01-2101
Steam And Hot Air Ironing Machine
除皱烫平机

KS-01-2020
Welt Molding Machine
鞋口定型机

KS-01-2035B
Upper Molding Machine
鞋面成型机

KS-01-2102
Upper Pounding Machine
锤平机

KS-01-2032
Cold And Hot Pre Molding Machine
后帮冷热预成型机

KS-01-2037-2038-2039
Automatic Nailing & Heeling Machine
自动打钉装跟机

KS-01-2112
Full Automatic Molding AndMassaging Machine
全自动整型按摩机

KS-01-2033B
Back Part Pre Molding Machine
后帮预成型机

KS-01-2091D
Nappe Type Dust Removing Polishing Machine
水帘式除尘喷光台

KS-01-2113
Heel Molding And Massaging Machine
后跟整型按摩机

MOLDING MACHINE

KS-01-2118
Back Upper Softening Machine
后帮软化机

KS-01-3011
Production Line
封闭式结帮生产线

KS-01-3051
Impracticable Conveyor
架空式输送线

KS-01-2119
Toe Cap Softening Machine
鞋头软化机

KS-01-3021
Sole-sticking Production Line
封闭式贴底生产线

KS-01-3068
Nir Sole Sticking Production Line (double)
近红外贴底生产线(双层)

KS-01-2128
Upper Surface Softening Machine
帮面软化机

KS-01-3042
Rotary Type Upper Production Line
转盘式帮工生产线

KS-01-3068B
NIR sole sticking production line (double)
近红外贴底生产线(双层)

KS-01-3008
Product Line Of Sample Room
样品室成型生产线

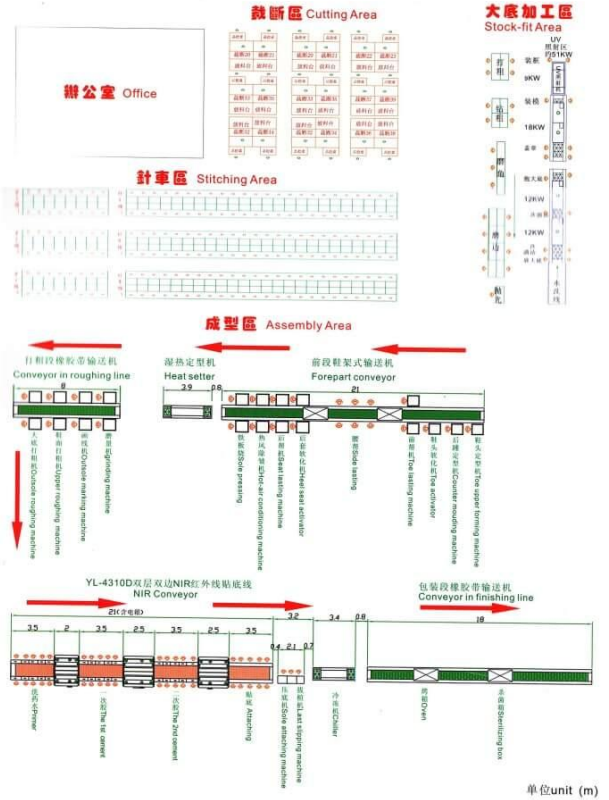
KS-01-3042C
Belt Type Upper Production Line
皮带式帮工生产线

KS-01-3086
Conveyor Production Line
全电脑控制制鞋生产线

MOLDING MACHINE

KS-01-3142
Rotary Shoes Making Production Line
迴转式制鞋生产线

长度Length：87.85m，功率Power：138kw，产量Capacity：2000—2500Pairs/8h



SHOE LAST MAKING MACHINE

KS-14-2FX
Computer Numerical Control Shoe Tree Copying Machine
电脑数控鞋楦仿形打样机

KS-14-FX-SAMPLER
CNC Shoe Last Profiling Milling Machine
电脑数控鞋楦仿形打样机

KS-14-FX
Super-Height-Type Shoe Last Machine
特高型鞋楦机

KS-14-3FX
CNC Shoe Last Profiling Milling Machine
电脑数控鞋楦仿形打样机

KS-14-6FX
CNC Shoe Last Profiling Milling Machine
电脑数控鞋楦仿形铣机

KS-14-SJA120
Specialized Injection Molding Extruder For Semi-finished Shoe Last
楦柸专用挤注机

KS-14-4FX-H
Shoe Last Profiling Milling Machine
电脑数控鞋楦仿形铣机

KS-14-FX-G
Shoe Last Profiling Milling Machine
电脑数控鞋楦仿形铣机

KS-14-4FX
Shoe Last Profiling Milling Machine
电脑数控鞋楦仿形铣机

KS-14-SCANNER
Shoe Last Profiling Milling Machine
电脑鞋楦扫描机

SEMI-AUTOMATIC PLASTIC INJECTION MOLDING MACHINE (SINGLE AND DOUBLE COLOR)

单、双色半自动塑料注射成型机

KS-05-3120-3116

Application

The machine is suitable for all kinds of negative heat can be hard and soft plastic materials TPR,TPU and PVC,plastic foam type of shoes,slippers,sandals and some even help shape class of sports shoes.The machine to a computer program control,touch screen display,the main and auxiliary machinery and precise control.The whole machine unique control of the hydraulic system can be divided into independent control of speed,adjustable speed,pressure,accurate,high quality,stable quality ,low failure rate,easy maintenance.

Features

The screw drive adopt oil motor,used stepless feed speed control,no noise,feeding quantity and computer using digital measurement of rotary encoder control,accurate measurement.Calculate the general production of plastic shoes,the hourly output of about 180 pairs.

Main technical data

项目/Time		单位/Unit	规格/Specification	
			KS-05-3116	KS-05-3120
工位数	Number of stations	Purchase	16	20
螺杆直径	Scroll diameter	mm	65	65
螺杆转速	Rotating speed of screw	r/min	0-188	0-188
螺杆长径比	Scroll length and diameter ratio	/	18:1	18:1
最大注射量	Max.injection capacity	cc	580	580
塑化能力	Plastitying capacity	g/c	40	40
注射压力	Sliding platform travel	Mpa	30	30
合膜方式	Clamping mode	/	Manual	Manual
提楦行程	Shoe last lifting stroke	mm	60	60
提楦高度	Shoe cramp height	mm	21-260	21-260
鞋框尺寸	Mould frame dimensions	mm	340X180X60	340X180X60
电机功率	Motor power	kw	15	15
整机外形尺寸	Outline dimensions of the whole machine	mm	5650X2680X1875	6135X3310X1955
整机重量	Total weitht of eh whole machine	kg	5100	7100

FIVE COLOR UPPER INJECTION MOLDING MACHINE
五色塑料帮带注射成型机
KS-05-3512

Features

1.The machine is specially applied to manufacturing single color,double color and more color with PVC/TPR material;
2.It employs industrial grade man-machine interface,PLC program control and touch screen display;
3.Digital measurements and measuring exactly;
4.Reasonable distribution and easy operation;
5.The mainframe and the auxiliary machine are reciprocally adjustable,featuring in strong adaptability.

Main technical data

项目/Time		单位/Unit	规格/Specification
原材料	Machining material	/	PVC/TPR
工位数	Work potential number	pcs	12
螺杆直径	Screw diameter	mm	35*4+45
注射料量	Injection capacity	cm³	145*4+240
合模力	Clamping force	kn	500
电机功率	Power of motor	kw	7.5 11x2
加热功率	Heating power	kw	31.5
温控段数	Limit of temperature	point	4
机器尺寸	Machine size LxWxH	mm	7950x6400x1650
机器重量	Machine weight	kg	10500

AUTOMATIC PLASTIC INJECTION MOLDING MACHINE (SINGLE AND DOUBLE COLOR)
单、双色自动塑料注射成型机
KS-05-5120-5220-5116-5216

Features

1.PLC control,complete hydraulic drive
2.Man-machine interface,easy and safely of operation
3.Control system for independent station and excellent linkage system,proportion system and secondary injection,stable injection and accurate measurement of materials multi-station,long time for setting and largespace for mould.
4.Free selection of order in pressing the shoe last and clamping the moulds,featuring idle mould.

Main technical data

项目/Time		单位/Unit	规格/Specification			
			KS-05-5116	KS-05-5216	KS-05-5120	KS-05-5220
工位数	Number of stations	Purchase	16	16	20	20
螺杆直径	Scroll diameter	mm	70	70	70	70
螺杆转速	Rotating speed of screw	r/min	0-135	0-135	0-135	0-135
螺杆长径比	Scroll length and diameter ratio	/	18:1	18:1	18:1	18:1
最大注射量	Max.injection capacity	cc	580	580	580	580
塑化能力	Plastitying capacity	g/c	40	40	40	40
注射压力	Sliding platform travel	Mpa	30	30	30	30
合膜方式	Clamping mode	/	Scissor	Scissor	Scissor	Scissor
提楦行程	Shoe last lifting stroke	mm	60	60	60	60
提楦高度	Shoe cramp height	mm	21-260	21-260	21-260	21-260
鞋框尺寸	Mould frame dimensions	mm	340X180X60	340X180X60	340X180X60	340X180X60
电机功率	Motor power	kw	15	26	15	26
整机外形尺寸	Outline dimensions of the whole machine	mm	5650X2680X1875	7570X4650X1875	6135X3310X1955	6290X6150X1955
整机重量	Total weitht of eh whole machine	kg	10600	13400	11800	14500

AUTOMATIC SINGLE COLOR PVC SHOE INJECTION MOLDING MACHINE

全自动PVC单色雨鞋注射成型机

KS-12-8020-S

Main technical data

项目/Time		单位/Unit	KS-12-8020-S
加工原料	Material	Kind	PVC/TPR
工位数	Work stations	stations	20
注射容量	Injection capacity(Max.)	g	800
螺杆直径	Diameter of screw	mm	75
注射精度	Injection measuring accuracy	g	±1
额定注射压力	Injection pressure	kg/cm²	760
螺杆转速	Rotate Speed of the screw	r/min	0-160
合模力	Mold clamping pressure	kn	700
容模空间	Mold size	mm	339x340x280
加热功率	Power of heating plate	kw	9.8
电机功率	Power of motor	kw	18.5x1
油泵压力	Hydraulic pressure	mpa	21x1
总机功率	Total power	kw	27.5
机器尺寸	Dimension(LxWxH)	M	3x3.2x3.36
机器重量	Machine weight	T	6.8

Suitable material：PVC TPR
Produce:single color rain shoes ,sole and sandals

Use and character

1.Simple structre,easy operation and safety.
2.PLC program control of industrial man-machine interface,display of touch screen.
3.Full working condition monitoring,operating parameters to set directly,adjusted in accordance with the specific parameters of different materials to ensure product quality.
4.Low-power design,save energy.

FULL AUTOMATIC TR EXTRUSION MOULDING MACHINE

全自动TR鞋底挤出成型机

KS-12-2302-TR

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工原料	Material	Kind	TR/TPU
工位数	Work stations	stations	2
射枪数量	Number of injectors	Set	2x2
螺杆直径	Diameter of screw	mm	65
挤出压力	Pressure	bar	1100
挤出速度	Speed	g/s	30
螺杆转速	Rotate Speed of the screw	r/min	1-150
合模力	Mold clamping pressure	kn	1500
模版尺寸	Mold size	mm	420x380x200
加热功率	Power of heating plate	kw	6.25x4
电机功率	Power of motor	kw	18.5
总装机容量	Total power	kw	43.5
油泵压力	Hydraulic pressure	mpa	21
机器尺寸	Dimension(LxWxH)	M	2.3x2.7x2.2
机器重量	Machine weight	T	6

Suitable material：TR,TPU
Produce：various kinds of TR products

Use and character

1.Low operation height.Proper height of control platform fits the body engineering.
2.It is suit for non-foaming thermoplastic materials,such as TR,TPU etc,For example soles,sandals of full plastic foot wears.
3.The pedestal of the mould can turn in an angle of 180 degrees,easily operated.
4.The barrel temperature controlled with 4-stage PI.D,ensuring const ant temperature to keep the high quality.
5.Movable injection unit combined with intelligent automatic mold-station.
6.The data is calculated by the PLC/PC,making the energy precisely controlled.
7.Employs of water cooling and air cooling on the mold platen to be hydraulic circuit cooling system design.
8.The machine has economy design,taking up only small space,saving energy,asking for fewer operators.

FULL AUTOMATIC RUBBER INJECTION MOLDING MACHINE

全自动橡胶注塑机

KS-12-1035B

Feature

KS-12-1035B full automatic Rb850 rubber and TR injection molding machine is major used to all kinds of Rb850 rubber soles,TR and other plastic products.

The character of machine

Equipped with innovational and special structure of machine,for A moving system equipped with hydraulic transmission for precise positioning.B.Mould clamping and mould opening system equipped with the structure that professional design of our company.

Equipped with strong clamping force in order to make sure that products have no deffective one and well outside of machine.C.Mould reversing system is safety.Easy to taking moulds.

The economy design,saving energy and electricity,samll vol.and space.

The operation is easy with automatic clamping,labor intensity is little.

Adopting PLC programme control of industrial grade man-machine interface,display of touching screen,quick speed,correct measurement and easy to operate.The operation is easy,safe and reliable.

The operation is safe and reliable.

The appearance of machine is clean and comfortable.

Main technical data

项目/Time	单位/Unit	参数/Parameter
Station	Station	3
No.of screw and barrel	Barrel	1
Diameter of screw	mm	65
Injection pressure	bar/cm²	1100
Injection speed	g/s	0-200
Speed of screw	r/min	0-120
Clamping force	kn	1500
Max.Space of mould	mm	520x380x190
Heating power	kw	24.8
Power of motor	kw	18.5
Pump pressure	mpa	21
Machine size LxWxH	mm	3500x2210x2100
Machine weight	tons	7
Power of mould plate for single station	kw	6
Power of injector for single station	kw	2

FULL AUTOMATIC MULTI FUNCTIONAL EPR RUBBER PLASTIC INJECTION MOLDING MACHINE

全自动多功能EPR橡塑注射成型机

KS-12-2800-X6

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工原料	Material	Kind	EPR RB TPR TPU等
工位数	Work stations	stations	6
合膜力	Mold clamping pressure	T	145
模版尺寸	Mold size	mm	340x500
开模行程	Opening stroke of mould	mm	275
螺杆直径	Diameter of screw	mm	φ65
最大射出量	Max.injection capacity	g	1200
射出压力	Injection pressure	kg/cm²	1000
射出速度	Injection speed	cm/sel	10
螺杆转速	Rotate speed of the screw	R.P.M	0-165
料管温控段数	Temperature control	point	4
料管加热功率	Power of screw heating	kw	13.1
模具加热功率	Power of heating plate	kw	48
总用电量	Total electricity	kw	82
用油量	Oil tank size	L	1000
机器尺寸	Dimension(LxWxH)	M	8x4x2.7
机器重量	Machine weight	T	16

Suitable material：EPR,TP,TPU
Produce：various kinds of EPR soles and other products

Use and character

1.Structure advantage:

Low operation height,proper height of control platform fits the body engineering.

Automatically open-mould structure,easier to clean the mould safer to get out of finished product.

The data is calculated by the PLC/PC,makes the energy precisely controlled.

The machine has 6 stations,only just for one set mould,it is very scientific design

2.Mould cost is lower,the traditional rubber mould which being improved, can be also used in this machine the cost of mould is reducing.

3.Material cost is lower.The material can be recycle for re-using.

4.Product cost is lower.The EPR product is One-step forming,the technology will be more simple than tradition,the finished product is environmental Protection and has good surface,no need to process,the cost will be lower.

5.Few workers,high production,save energy.

FULL AUTOMATIC THREE-COLOR STRAP INJECTION MOULDING MACHINE

全自动三色鞋带成型机

KS-12-2512-X3

Suitable material：PVC,TPR
Produce：various kinds of PVC&TPR strap

Use and character

1.PLC program control of industrial man-machine interface/Display of tactile screen/Quick speed/Precise measurement/Full automatic operation
2.The working statement is monitored all the while,for person to adjust the parameters easily if necessary
3.It is applied to produce one-color/two-color soles,uppers and strap
4.The machine has economy design,it takes up only small space,saving energy,asking for fewer operators

Main technical data

项目/Time		单位/Unit	KS-12-2512-X3	KS-12-2512-X3	KS-12-2512-X3
加工原料	Material	Kind	PCV/TPR	PCV/TPR	PCV/TPR
工位数	Work stations	stations	6	10	12
注射容量	Injection capacity	g	250/250x2	250/250x2	250/250x2
螺杆直径	Diameter of screw	mm	45/45x2	45/45x2	45/45x2
注射精度	Injection measuring accuracy	g	±0.5	±0.5	±0.5
额定注射压力	Injection pressure	kg/cm²	900x3	900x3	900x3
螺杆转速	Rotate speed of the screw	r/min	1-180	1-180	1-180
合模力	Clamping pressure	kn	700x2	700x2	700x2
模版尺寸	Mold size	mm	400x360x180	400x360x180	400x360x180
加热功率	Power of heating plate	kw	13.5	13.5	13.5
电机功率	Power of motor	kw	11+15	11+15	11+15
油泵压力	Hydraulic pressure	mpa	21x2	21x2	21x2
总装机容量	Total power	kw	39.5	39.5	39.5
机器尺寸	Dimension(LxWxH)	M	4.5x2x2	5x2.5x2	5x2.5x2
机器重量	Machine weight	T	15.8	16.0	16.3

FULL AUTOMATIC ONE-COLOR STRAP INJECTION MOULDING MACHINE

全自动单色鞋底成型机

KS-12-8020

Suitable material：PVC,TPR
Produce：single color soles

Use and character

1.PLC program control of industrial man-machine interfac/Display of tactile screen/Quick speed/Precise meansurement/Full automatic operation.
2.The working statement is monitored all the while,for person to adjust the parameters easily if necessary.
3.It is applied to produce one-color soles.
4.The machine has economy design,it takes up only small space,saving energy,asking for fewer operators.

Main technical data

项目/Time		单位/Unit	KS-12-8020	KS-12-8020	KS-12-8020
加工原料	Material	kind	TPR/PVC	TPR/PVC	TPR/PVC
模位数	Mould stations	stations	20	24	30
注射容量	Injection capacity（Max.）	g	800	800	800
注射精度	Injection measuring accuracy	g	±1	±1	±1
额定注射压力	Injection pressure	kg/cm²	760	760	760
螺杆直径	Diameter of screw	mm	75	75	75
螺杆转速	Rotate speed of the screw	r/min	1-160	1-160	1-160
合模力	Clamping pressure	kn	700	700	700
容模空间	Size of mold holder	mm	500x250x230	500x250x230	500x250x230
温控段数	Temperature control	point	4x1	4x1	4x1
油泵压力	Hydraulic pressure	Mpa	21x1	21x1	21x1
开模行程	Opening stroke of mould	mm	300	300	300
油箱容量	Oil tank capacity	kg	450	450	450
加工产量	Output	x/h	1-220	1-230	1-250
加热功率	Power of heating plate	kw	9x1	9x1	9x1
电机功率	Power of motor	kw	18.5x1	18.5x1	18.5x1
总机功率	Total power	kw	27.5	27.5	27.5
机器尺寸	Dimension(LxWxH)	M	3.8x2.6x2.5	3.8x3x2.5	3.8x3.8x2.5
机器重量	Machine weight	T	4.3	4.5	5.7

WHOLLY AUTOMATIC TPU JELLY SHOES INJECTION MOULDING MACHINE

全自动TPU果冻鞋注射成型机

KS-12-8012-TPU

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工原料	Material	kind	TPU/PVC/TPR塑性料
模位数	Mould stations	stations	12/24
注射容量	Injection capacity（Max.）	g	560
注射精度	Injection measuring accuracy	g	±1
额定注射压力	Injection pressure	kg/cm²	1180
螺杆直径	Diameter of screw	mm	φ60
螺杆转速	Rotate speed of the screw	r/min	0-160
合模力	Clamping pressure	kn	1450
容模空间	Size of mold holder	mm	500x320x280
油泵压力	Hydraulic pressure	Mpa	21x1
加热功率	Power of heating plate	kw	9.8
电机功率	Power of motor	kw	18.5x1
总机功率	Total power	kw	27.5
机器尺寸	Dimension(LxWxH)	M	3.3x4x3.5
机器重量	Machine weight	T	7.5

Suitable material：TPU PVC TPR
Produce： Specially available for producing various jelly shoes,crystal slippers,men's/women's low heel rain boots,sandal.It is an ideal high-effciency injection moulding machine currently in shoes making industry.

Use and character

1.Simple structure,easy operation and safety
2.PLC program control of industrial man-machine interface,display of touch screen
3.Full working condition monitoring,operating parameters to set directly,adjusted in accordance with the specific parameters of different materials to ensure product quality
4.Low-power design,save energy

FULL AUTOMATIC ECONOMICAL PVC BLOWING INJECTION MOULDING MACHINE

全自动经济型PVC吹气发泡成型机

KS-12-8024Q-L

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工原料	Material	kind	TPR/PVC
模位数	Mould stations	stations	20、24、30
注射容量	Injection capacity（Max.）	g	800
注射精度	Injection measuring accuracy	g	±1
额定注射压力	Injection pressure	kg/cm²	760
螺杆直径	Diameter of screw	mm	φ65
螺杆转速	Rotate speed of the screw	r/min	1-160
合模力	Clamping pressure	kn	700
容模空间	Size of mold holder	mm	500x350x280
温控段数	Temperature control	point	4x1
油泵压力	Hydraulic pressure	Mpa	21x1
开模行程	Opening stroke of mould	mm	360
油箱容量	Oil tank capacity	kg	450
加工产量	Output	x/h	1-150
加热功率	Power of heating plate	kw	9x1
电机功率	Power of motor	kw	18.5x1
总机功率	Total power	kw	27.5
机器尺寸	Dimension(LxWxH)	M	4.5x3.8x2.2
机器重量	Machine weight	T	7.5

Suitable material：PVC,TPR
Produce：various kinds of PVC soles,slipper,sandal,etc.

Use and character

1.PLC program control of industrial man-machine interface/Display of tactile screen/Quick speed/Precise measurement/Full automatic operation.
2.Equipped with mould-cooling device to raise the quality and productivity,excellent,efficiency in cooling
3.Equipped with blowing system,reducethe pollution. The soles will be more lightweight,softer,highly flexible,anti-slippery and with a shinning surface.
4.Occupy smaller space and less investment need.

TWO DENSITY RUBBER MOLDING MACHINE

双密度橡胶成型机

KS-2YF

Main technical data

MODEL	UNIT	KS-2YF
Stations		2
Bottom core pressure	Mpa	9.0
Turn over last angle		180°
Stop turning last angle		0-180°
Mold frame dimension	mm(L*W*H)	440*200*95
Clamp mold journey	mm	65*2
Last go up journey	mm	110
Bottom corp up-down journey	mm	45
Total weight	T	2.2
Oil tank volume	L	250
Pump motor power	kw	2.2
Heating power	kw	6.4
Thereinto shoe last	kw	300W*4 1.2
Bottom core	kw	300W*4 1.2
Side mold	kw	1000W*4 4.0
Outline dimension	mm(L*W*H)	1470*1500*1800
We reserve the right to alter specifications without prior notice.		

Features

1. Driven by hydraulic pressure. Can work in manual state and in automation.
2. In order to reduce energy consumption, energy accumulator is used to guarantee the pressure in the hydraulic system, with saving energy about 30%.
3. Last, bottom core and side mold heated, temperature controlled and displayed all separately.
4. Automatically turn over last by hydraulic pressure (one mold with 2 lasts). Bottom core can go up and it can buckle tightly and automatically.
5. Adopt parallel double joined boarding clamp mold framework, which is driven directly by double cylinder.
6. The customer requirements pressure last. And DESMA equipment institutions.
7. One set of this machine' s mechanism, hydraulic system and electric parts are all closed in an entirety, so very convenient to adjust and install.
8. One mold has two lasts. When one last works in sulfuration, the other one can prepare uppers for higher efficiency.
9. For mold' s adjustment and installation, manual buttons can rotate last, clamp mold and make bottom core up and down.
10. The molds of our machines are interchangeable with DESMA' s.

FULL AUTOMATIC PVC TWO COLOR RAIN BOOTS INJECTION MOLDING MACHINE

全自动卧式PVC双色雨靴注射成型机

KS-12-21600W

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工主机注射容量	Main machine injection capacity	g	1100
主机螺杆直径	Diameter of screw	mm	85
副机注射容量	Auxiliary machine injection capacity	g	850
副机螺杆直径	Diameter of auxiliary screw	mm	75
注射精度	Injection measuring accuracy	g	±0.5
主机额定注射压力	Injection pressure of main machine	kg/cm²	560
副机额定注射压力	Injection pressure of auxiliary machine	kg/cm²	760
螺杆转速	Rotate speed of the screw	r/min	0-160
合模力	Clamping pressure	Tons	150（主）75（副）
压模力	Clamping pressure	Tons	20
容模空间	Size of mold holder	mm	380x200x660
加热功率	Power of heating plate	kw	9x2
电机功率	Power of motor	kw	18.5（主）15（副）
总装机容量	Total power	kw	55
加工原料	Material		PVC、TPR塑性料
横位数	Mould stations	digit	12
机器尺寸	Dimension(LxWxH)	m	6.5x6x3
机器重量	Machine weight	T	21

Suitable material:PVC,TPR
Produce:single and double color rain boot

Use and character

1.Simple structure,easy operation and safety
2.PLC program control of industrial man-machine interface,display of touch screen,mechanical aids stripping,finished removed easily
3.Full working condition monitoring,operating parameters to set directly,adjusted in accordance with the specific parameters of different materials to ensure product quality
4.Low-power design,save energy

FULL AUTOMATIC EVA INJECTION MOULDING MACHINE
全自动EVA射出发泡成型机
KS-12-9506-L2

Suitable material：EVA
Produce：various kinds of EVA products

Use and character

1.Low operation height.Proper height of control platform fits the body engineering,
2.Hydraulic cushion balance equipment:moulds thickness can be compensated for max.3mm on each mould station to save mould adjusting time.
3.Increased mould opening stroke 360mm,mould thickness 100-250mm can be adjusted stepless.
4.Rapid mould opening,acted by toggle mechanism,it opens the mould immediately.
5.Speedy movable injector,driven by linear-guideway allowing speedy moving and precise positioning.
6.The data is calculated by the PLC/PC,made the energy precisely controlled.
7.Save energy design/Effcient vacuuming system/Hydraulic accumulator/Efficient material for keeping from heating/No need water circulation for mould station/Ensure constant temperature/Low power.

Main technical data

项目/Time		单位/Unit	Ks9504-L2	Ks9506-L2	Ks9508-L2
加工原料	Material	Kind	EVA	EVA	EVA
工位数	Work stations	stations	4	6	8
合膜力	Mold clamping pressure	T	180	180	180
模版尺寸	Mold size	mm	290X500X2	290X500X2	290X500X2
开模行程	Opening stroke of mould	mm	360	360	360
螺杆直径	Diameter of screw	mm	φ55	φ55	φ55
最大射出量	Max.injection capacity	g	950	950	950
射出压力	Injection pressure	kg/cm²	1000	1000	1000
射出速度	Injection speed	cm/sel	10	10	10
螺杆转速	Rotate speed of the screw	R.P.M	0-165	0-165	0-165
料管温控段数	Temperature control	point	4	4	4
料管加热功率	Power of heating barrel	kw	13.1	13.1	13.1
模具加热功率	Power of heating plate	kw	48	72	96
总用电量	Total electricity	kw	94.6	118.6	142.6
用油量	Oil tank size	L	800	800	800
机器尺寸	Dimension(LxWxH)	M	6X4X2.7	8X4X2.7	10X4X2.7
机器重量	Machine weight	T	23	29.5	33

FULL AUTOMATIC TWO-COLOR AIR BLOWING INJECTION MOULDING MACHINE
全自动两色吹气注塑成型机
KS-12-28020-C

Main technical data

项目/Time		单位/Unit	Ks-28020	Ks-28024
加工原料	Material	kind	PVC/TPR	PVC/TPR
模位数	Mould stations	stations	20	24
注射容量	Injection capacity（Max.）	g	800/650	800/650
注射精度	Injection measuring accuracy	g	±1	±1
额定注射压力	Injection pressure	kg/cm²	760/560	760/560
螺杆直径	Diameter of screw	mm	75/65	75/65
螺杆转速	Rotate speed of the screw	r/min	1-160	1-160
合模力	Clamping pressure	kn	2X700	2X700
容模空间	Size of mold holder	mm	500X300X230	500X300X230
温控段数	Temperature control	point	4X2	4X2
油泵压力	Hydraulic pressure	Mpa	21X2	21X2
开模行程	Opening stroke of mould	mm	300	300
油箱容量	Oil tank capacity	kg	450	450
加热功率	Power of heating plate	kw	9X2	9X2
电机功率	Power of motor	kw	18.5X2	18.5X2
总机功率	Total power	kw	55	55
机器尺寸	Dimension(LxWxH)	M	7.8X5X2.5	8.8X5.5X2.5
机器重量	Machine weight	T	17.8	19.2

Suitable material：PVC TPR
Produce：single and double color soles air blowing slipper various jelly shoes

Use and character

1.PLC program control Of industrial man-machine interface/Display of touch screen/Quick speed/Prece measurement Full automatic operation.
2.The working statement is monitored all the while,for person to adjust the parameters easily if necessary.
3.It is applied to produce one-color/Two-color soles,air blowing sliper and various jelly shoes.
4.The machine has economy design, taking up only small space,saving energy,asking for fewer operators.

FULL AUTOMATIC TWO-COLOR SOLES INJECTION MOULDING MACHINE

全自动双色鞋底成型机

KS-12-28020

Main technical data

项目/Time		单位/Unit	Ks28020	Ks28024
加工原料	Material	kind	TPR/PVC	TPR/PVC
模位数	Mould stations	stations	20	24
注射容量	Injection capacity（Max.）	g	800/650	800/650
注射精度	Injection measuring accuracy	g	±1	±1
额定注射压力	Injection pressure	kg/cm²	760/560	760/560
螺杆直径	Diameter of screw	mm	75/65	75/65
螺杆转速	Rotate speed of the screw	r/min	1-160	1-160
合模力	Clamping pressure	kn	2X700	2X700
容模空间	Size of mold holder	mm	500X300X230	500X300X230
温控段数	Temperature control	point	4X2	4X2
油泵压力	Hydraulic pressure	Mpa	21X2	21X2
开模行程	Opening stroke of mould	mm	300	300
油箱容量	Oil tank capacity	kg	450	450
加工产量	Output	x/h	1-220	1-230
加热功率	Power of heating plate	kw	9X2	9X2
电机功率	Power of motor	kw	18.5X2	18.5X2
总机功率	Total power	kw	55	55
机器尺寸	Dimension(LxWxH)	M	7.8X5X2.5	8.8X5.5X2.5
机器重量	Machine weight	T	17.8	19.2

Suitable material：PVC TPR
Produce：single and double color soles

Use and character

1.PLC program control of industrial man-machine interface/Display of tactile screen/Quick speed/Prece measurement/Full automatic operation
2.The working statement is monitored all the while,for person to adjust the parameters easily if necessary.
3.It is applied to produce one-color/two-color soles.
4.The machine has economy design,taking up only small space,saving energy, asking for fewer operators.

FULL AUTOMATIC MULTI-FUNCTIONAL PVC BLOWING INJECTION MOULDING MACHINE

全自动多功能PVC吹泡式成型机

KS-12-38024Q-X3

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工原料	Material	kind	TPR/PVC
模位数	Mould stations	stations	20、24、30
注射容量	Injection capacity（Max.）	g	700/250x2
注射精度	Injection measuring accuracy	g	±1
额定注射压力	Injection pressure	kg/cm²	760/900x2
螺杆直径	Diameter of screw	mm	65/45x2
螺杆转速	Rotate speed of the screw	r/min	1-160/180x2
合模力	Clamping pressure	kn	700x2
模板尺寸	Mold size	mm	500x350x280/500x700x280
加热功率	Power of heating plate	kw	12
电机功率	Power of motor	kw	18.5+11
油泵压力	Hydraulic pressure	Mpa	21x2
总装机容量	Power of machine	kw	41.5
机器尺寸	Dimension(LxWxH)	M	8.5x3.8x2.5
机器重量	Machine weight	T	10.7

Suitable material：PVC TPR
Produce：various kinds of PVC soles,slipper,sandal,strap,etc.

Use and character

1.PLC program control of industrial man-machine interface,Display of tactile screen,Full automatic operation
2.Full state control intuitively set of parameters.
3.Equipped with air blow system.the produce is light-weight&soft&micro-foaming &highly flexibility&bright surface&no painting&environmental.
4.Save energy.
5.Produce all kinds of slippers,Single&Double& three color soles,three color upper

FULL AUTOMATIC THREE-COLOR SOLES INJECTION MOULDING MACHINE

全自动三色鞋底成型机

KS-12-38024

Main technical data

项目/Time		单位/Unit	参数/Parameter
加工原料	Material	kind	TPR/PVC
模位数	Mould stations	stations	24
注射容量	Injection capacity（Max.）	g	800/650X2
注射精度	Injection measuring accuracy	g	±1
额定注射压力	Injection pressure	kg/cm²	760/560X2
螺杆直径	Diameter of screw	mm	75/65X2
螺杆转速	Rotate speed of the screw	r/min	1-160
合模力	Clamping pressure	kn	3X700
模板尺寸	Mold size	mm	500X300X230
温控段数	Temperature control	point	4X3
油泵压力	Hydraulic pressure	Mpa	21X3
开模行程	Opening stroke of mould	mm	300
油箱容量	Oil tank capacity	kg	450
加工产量	Output	x/h	1-200
加热功率	Power of heating plate	kw	9X3
电机功率	Power of motor	kw	18.5X3
总机功率	Total power	kw	82.5
机器尺寸	Dimension(LxWxH)	M	10X7.8X2.5
机器重量	Machine weight	T	24.8

Suitable material：PVC TPR
Produce：single,double and three color soles

Use and character

1.PLC program control of industrial man-machine interface/Display of tactile screen/Quick speed/Precise measurement/Full automatic operation
2.The working statement is monitored all the while,for person to adjust the parameters easily if necessary.
3.It is applied to produce one-color/two-color/three-color soles.
4.The machine has economy design,it takes up only small space,saving energy,asking for fewer operators.

DOUBLE COLOR PU RAIN BOOT INJECTION MOULDING MACHINE

双色PU雨鞋注射成型机

KS-PU-PU18

Structure

1, ℂ5.6m rotary rain boot injection machine main equipment 1 set
2, automatic heating working station 18station
3, automatic injector 1set
4, 250L material tank 3 pcs
5, three group pouring machine 1 set
6, 9 meters PU sole production line 1 set
7, computerized distribution box 1 set
8, electric operation box 18 pcs

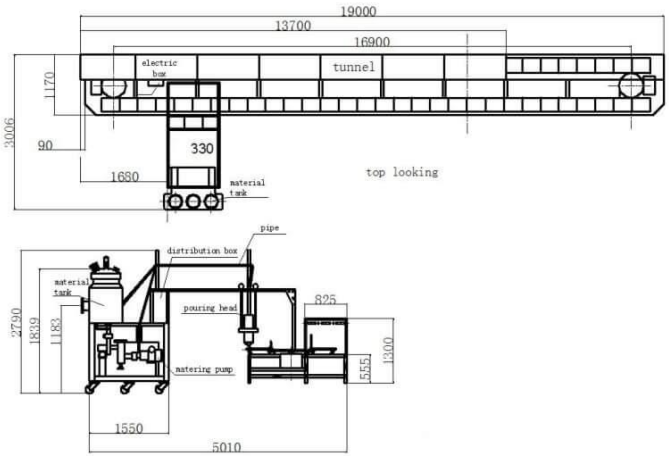
Specification

Specification	Unit	Data
station	Pcs	18
Max. injection capacity	g/s	90
Injection capacity accuracy error	%	±0.3
Screw diameter	Mm	ℂ25
Max. rotation of screw	r/min	17000-18000
Material capacity of tank	L*n	250L*3pcs
Pouring machine material tank capacity	L*n	120L*3pcs
Production capacity	Pair/shift	800-1000
weight	KN	13

DOUBLE DENSITY PU SHOE/SOLE POURING MACHINE

双密度聚氨酯浇注机

KS-PU330



Head of pouring machine adopts anti-abrasion special type steel to manufacture high precision needle value device and make the poured material synchronous ,with long service life and convenient operation.

The rotation mechanism of machine head is kind of mixture head device,which is formed by spiral long tooth type 4B76 speed changer.The mixing speed can reach N=8800r/min(8800r/m)to make the material liquid be mixed evenly and the output of material smooth without blocked .The product densily is even full of elasticity.(If equipped with refrigeration machanism,the pouring head can continuously pour with long interval for cleaning and the cleaning times of mixing head can be reduced.It is equipped with power off cleaning mechanism to reduce environmental pollution and reduce cost. It can enhance competitive force of product, save time and save materials with prominent economic benefits.)

Metering is controlled by computer.Adopt high percision K12B precise metering pump(Error 3g±%0).Through which ,more than 500 double-color double-density products with various qualities can be manufactured.And also,different colors and densities can be changed at any time to produce PU products.

The raw materials tank is equipped with 120L-250L(A1 A2B three components)raw materials transportation pipe,eyeling heat preser-vation by heat guiding layer.The raw materials tank adopts heat guiding oil jacket and PU hard foam is poured into jacket for double heat preservation to make the material temperature be stable without freezing,and the heat preservation is equal.Low power consumption for automatic constant temperature.

The production line consists of 10m 60 stations and 25m 82 stations machine pallets.Each pallet can contain 1 pair of shoe molds(500mm² X600mm²)for transportation.Adopt pouring steel to manufacture.Good anti-abrasive performance heat cycling , which is manufactured by isolated heat preservation layer.Electric heating , oil heating and double use of electric anf oil heating mechanisms are available.The heat quantity for slow or fast temperature rising is equal with good heat preservation performance .Heat quantity of automatic constant temperature is enough with rapid temperature rising.

Machine has no clamping force.Moulds are opened and closed manually by hand.

Main technical data

项目/Time		单位/Unit	参数/Parameter
工位	Stations	nos	60
合模力	Clamping Force	tons	NIL零
总功率	Total Power	kw	61.35
混合头	Mixing Head	r.p.m	8000
机头	Head	type	FIXED固定
模具开/关	Mould Opening/closing	.....	MANUAL手动
加热油容量	Heating Oil Capacity	liters	120
产量	Production	12hrs	2500/PRS 2500双
体积	Dimention Of Machine	LxWxH(m)	19X2X1.45
总重量	Weight Of The Machine	tons	6.3

AUTOMATIC ROTARY DOUBLE DENSITY UPPER-JOINT PU-TPU-RUBBER INJECTION MOLDING MACHINE

全自动圆盘式双色PU/TPU/RUBBER 连帮注射成型机

KS-PU24

PU system

1, Suitable for direct soling injection of single PU or colorful PU.
2, Each injection unit is equipped with two colors with accurate measurement of painting.
3, Automatic cleaning
4, Low noise and low energy consumption
5, Hold threaded rod with spring collect to gain precise positioning, reliable operation and convenient replacement.
6, Speedy running of threaded rod to optimize mixture of raw materials.
7, Advanced mechanical structure guarantees the strict synchronization of opening and closing valves so as to ensure the quality of soles.
8, High-accuracy of metering pump and advanced converter technique make sure the precision of metering.
9, Storage silo, equipped with advanced liquid level sensor is able to tell the how much raw material left in the tank at any time, to facilitate the production.

Injection rate	50cm³/s
Injection pressure	600bar
Screw speed	30-250rpm

Turntable system

1, Sound mechanical formation and module design make installation more convenient and structure more reasonable.
2, Stable rotation and accurate positioning.
3, High mold clamping force.
4, Automatic location of shoe last
5, Independent PLC control for each station with multi-function.

mold holders	24/30
last height	333/430/530mm
mold size	430*200mm
mold clamping force of lower part	75KN
Travel of lower part	40mm

Rubber system

1, Suitable for direct soling injection of single density rubber sole, PU midsole and RB outsole as well as double density rubber sole.
2, Sizing material is injected prior to vulcanization to shorten the time.
3, By adopting of rexroth hydraulic components and the closed loop control system for pressure and flow rate. Have 40%-80% energy saved compared to traditional models, low operating noise and low temperature rise of hydraulic oil.
4, Computer controlled temperature during plastics melting with its precision of up to ±1°C.
5, With oversea magneto-strictive displacement transducer, to ensure more accurate metering and displacement.
6, Sole injection with open-ended mold make the production more convenient and practical.

injection rate	28cm³ /s
injection pressure	600bar
screw speed	30-250rpm

TPU system

1, Applicable for direct soling injection of whole TPU sole or PU midsole and TPU outsole.
2, By adopting of rexroth hydraulic components and the closed loop control system for pressure and flow rate, have 40%-80% energy saved compared to traditional models, low operating noise and low temperature rise of hydraulic oil.
3, Computer controlled temperature during plastics melting with its precision of up to ±1°C.
4, With oversea magneto-strictive displacement transducer, to ensure more accurate metering and displacement.
5, Sole injection with open-ended mold make the production more

injection rate	60g/s
Number of tank	2
Tank capacity	250L

Control system

1, With the state of the art computer controlled system to gain the machinery more efficiency and reliability.
2, Self-diagnosis, alarming and monitoring functions and multi-language alternatives.
3, Preset technical parameters.
4, Reserve electrical interface for mechanical arm
5, PID closed-loop and self-regulated injection program
6, Automatic PID temperature control
7, Emergent halt protection device.

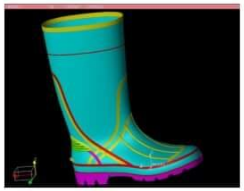
Configuration

Rotary Equipment	1 set (24 station)
Injectors	2 sets
Raw material tank	6 pcs (250L per tank)
Raw material heating oven	1 pc
Auto mould heating device	1 pc
Chiller	1 pc
Electro-control case	2 pcs
Dehumidifier	1 pc

PU/TPU/RUBBER SHOE MOULD

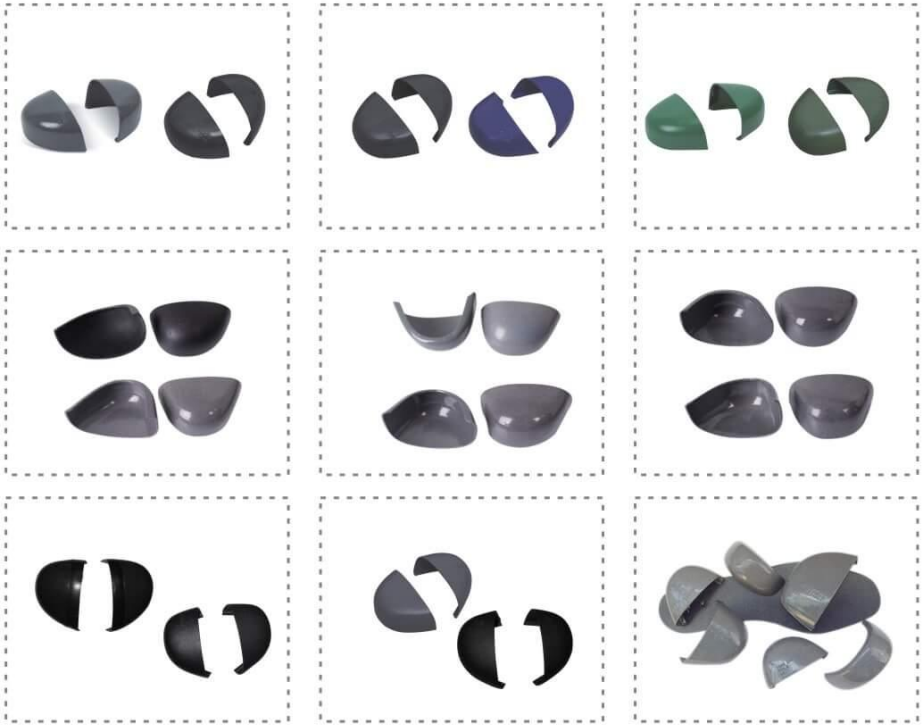
EVA SHOE MOULD

PVC SHOE MOULD

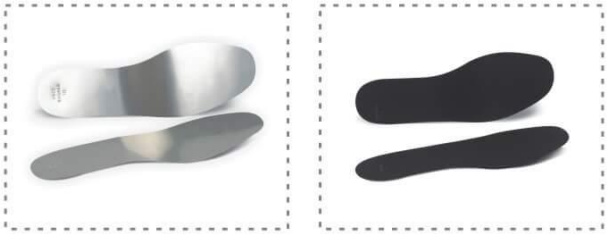


PVC/TPR/TR SHOE MOULD

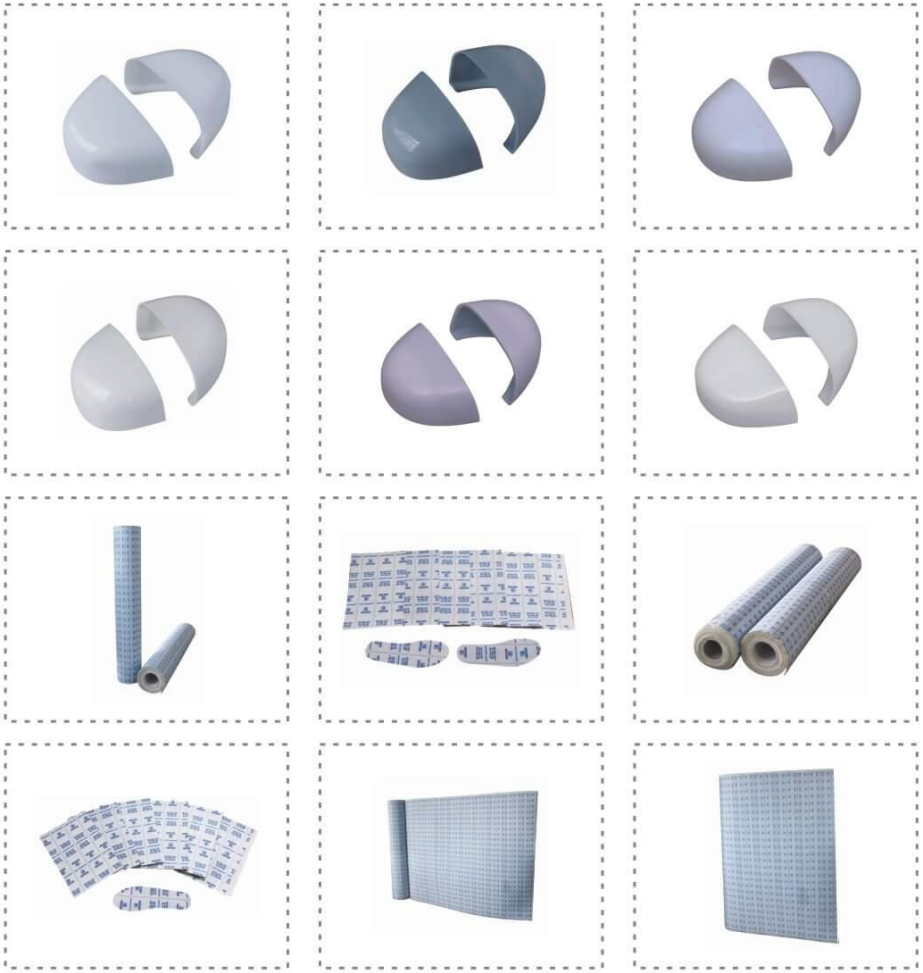
STEEL TOE CAP



STEEL MIDSOLE



COMPOSITE TOE CAP & ANTI PENETRATION INSOLE SHEET



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LINING

MESH LINING

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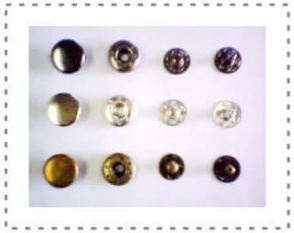
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